

## ICAPS AND PACKAGING MASTER CLASS

September 8, 2021

#### Forward-Looking Statements and Other Information

Today's presentations contain forward-looking statements, including those regarding anticipated growth and trends in our businesses and markets, industry outlooks and demand drivers, technology transitions, our business and financial performance and market share positions, our capital allocation and cash deployment strategies, our investment and growth strategies, our development of new products and technologies, our business outlook for the fourth quarter of fiscal 2021 and beyond, the impact of the ongoing COVID-19 pandemic and responses thereto on our operations and financial results, and other statements that are not historical facts. These statements and their underlying assumptions are subject to risks and uncertainties and are not guarantees of future performance.

Factors that could cause actual results to differ materially from those expressed or implied by such statements include, without limitation: the level of demand for our products, our ability to meet customer demand, and our suppliers' ability to meet our demand requirements; global economic and industry conditions; the effects of regional or global health epidemics, including the severity and duration of the ongoing COVID-19 pandemic; global trade issues and changes in trade and export license policies, including rules and interpretations promulgated by U.S. Department of Commerce expanding export license requirements for certain products sold to certain entities in China; consumer demand for electronic products; the demand for semiconductors; customers' technology and capacity requirements; the introduction of new and innovative technologies, and the timing of technology transitions; our ability to develop, deliver and support new products and technologies; the concentrated nature of our customer base; acquisitions, investments and divestitures; changes in income tax laws; our ability to expand our current markets, increase market share and develop new markets; market acceptance of existing and newly developed products; our ability to obtain and protect intellectual property rights in key technologies; our ability to achieve the objectives of operational and strategic initiatives, align our resources and cost structure with business conditions, and attract, motivate and retain key employees; the variability of operating expenses and results among products and segments, and our ability to accurately forecast future results, market conditions, customer requirements are based on management's current estimates, projections and assumptions, and we assume no obligation to update them.

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# 2021 Master Classes WELCOME

Michael Sullivan Corporate Vice President Head of Investor Relations

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#### UPCOMING INVESTOR EVENTS



\* Projected Date





#### AGENDA

#### 9:00 PART 1 HOST: Mike Sullivan Foundry-Logic Growth Thesis Fireside Chat | Tom Caulfield, Ph.D., GlobalFoundries

#### 9:15 PART 2 HOST: Sundar Ramamurthy, Ph.D. ICAPS and Advanced Packaging Introduction ICAPS | Michael Chudzik, Ph.D. Packaging | Nirmalya Maity, Ph.D.

9:55 PART 3 HOST: Sundar Ramamurthy, Ph.D. ICAPS and Advanced Packaging Growth Opportunities

10:05 **Q&A** Sundar, Nirmalya, Mike



## TAKEAWAY

Messages

- 1. ICAPS markets fuel data generation at the edge and demand for leading-edge logic and memory in the cloud
- Advanced packaging enables the PPACt<sup>™</sup> benefits associated with Moore's Law to continue
- 3. Applied's unique portfolio breadth enables outperformance in ICAPS and advanced packaging

Non-GAAP adjusted EPS

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#### Semiconductor Industry Revenue (\$B)



#### AI ERA WILL BE BIGGEST AGE OF COMPUTING

Source: SEMI, VLSI, Applied Materials



#### Data Generation By Category (ZB)



#### SEMI GROWTH NO LONGER LIMITED BY HUMAN CONSUMPTION

Source: Applied Materials









Explosion of data generation

Faster, higher-bandwidth communications to move data around

Al computing to make sense of all the data and create value

## AI = ACTIONABLE INSIGHT

Semi content per unit	2015	2020	2025F
HIGH END SMARTPHONE	\$100	\$170	\$275
AUTO (GLOBAL AVERAGE)	\$310	\$460	\$690
DATACENTER SERV (CPU + ACCELERATO	ER <b>\$1,620</b>	\$2,810	\$5,600
SMARTHOME (GLOBAL AVERAGE)	\$2	\$4	\$9

#### SILICON CONTENT GROWING AS EVERYTHING GETS SMARTER

Source: Applied Materials



## Semiconductor Industry Revenues



#### **ACCELERATING TREND OVER TIME**

Source: SEMI, VLSI, Applied Materials







## Foundry / Logic vs. Memory mix consistent over time

- 10-year and 20-year averages: Foundry / Logic >55%
- Foundry / Logic 10-year average: Leading nodes ~2/3 Trailing nodes ~1/3

Source: Gartner, VLSI, Applied Materials





## ICAPS and Packaging Technology

Sundar Ramamurthy, Ph.D.

Group Vice President GM Epi, ICAPS and Packaging

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#### Applied = PPACt Enablement Company<sup>™</sup>

Unit process leadership and broadest portfolio Unique combinations of technologies Actionable insight / time to market acceleration

+

MASTER CLASSES ICAPS & Advanced Packaging Today

+

Process Control & AppliedPRO<sup>™</sup> Oct 18



#### ENABLED BY

New architectures

New structures / 3D

New materials

New ways to shrink

Advanced packaging

#### NEW INDUSTRY PLAYBOOK FOUNDATION IS MATERIALS ENGINEERING



POWER

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PERFORMANCE

**PPAC**t

AC

**AREA-COST** 



#### ICAPS & ADVANCED PACKAGING



ICAPS

Michael Chudzik, Ph.D. Vice President of Technology



#### ADVANCED PACKAGING

Nirmalya Maity, Ph.D. Corporate Vice President Advanced Packaging





#### LEADING EDGE



ICAPS NODES

## Unique Product Portfolio + Integrated Solutions

CREATE Materials deposition	Epitaxy	Metal Dielectric Deposition	Plating A	LD Selective Deposition	
SHAPE Materials removal	Etch	Planarization	Selective Removal		Only company with Process + metrology Full flow chip lab
MODIFY Materials modification	<b>Implant</b>	Thermal	<b>Treatments</b>		Full flow packaging lab META R&D accelerator
ANALYZE Materials analysis	Optical Inspection	on Defect Review	eBeam Inspection	CD-SEM	Unique combinations Breadth enables linking capabilities in new ways
SOLUTIONS & CONNECTED PRODUCTS	IMS	ICAPS	Packaging	Applied Al <sup>x™</sup>	



# I Comms Auto Power Sensor



September 8, 2021:

"New Applied Materials Technologies Help Leading Silicon Carbide Chipmakers Accelerate the Transition to 200mm Wafers and Increase Chip Performance and Power Efficiency"

#### Accelerating Power Technology Roadmap



Gregg Lowe President and CEO, Cree, Inc.

Electrification of the transportation industry is a rising trend, and we are accelerating this inflection point by leading the global transition from silicon to silicon carbide with our Wolfspeed technology. Delivering the highest-performing silicon carbide power devices on larger 200mm wafers enables us to increase end-customer value and meet growing demand. Applied's support in helping speed qualification of 200mm processes in Albany and multi-equipment installations at our Mohawk Valley Fab is expediting this transition. Moreover, new technologies being developed by Applied's ICAPS team, such as hot implant, have broadened and deepened our technical collaboration and helped accelerate our power technology roadmap.



## ICAPS Materials Engineering Challenges and Opportunities

Michael Chudzik, Ph.D.

Vice President of Technology Semiconductor Products Group

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#### 1,200





2005

2010

oT – Internet of things PC – Personal computer N – Artificial intelligence

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1985

1990

1995

2000

1980



Source: SEMI, VLSI, Applied Materials

2030F

2020E

2025F

2015

.....

## A Global Competition to Win the IoT Inflection

**Global Competition New Multi-Billion-Unit Markets** "Worldwide Spending on Edge Computing Will Reach \$250 Billion in 2024" IDC | Sep 23, 2020 Wearable Tech Mobile Computing **Smart Home Power Devices** Image Sensor "Our Wearables business is now the size of a Fortune 120 company"  $\overline{\mathbf{c}}$ Apple | Jan 27, 2021 "Microsoft earns contract worth up to \$21.9 billion to make AR devices for the US Army' Industrial IoT Health Care Smart Auto **Analog Devices MEMS** Devices CNN | Mar 31, 2021 "Verizon and Honda want to use 5G and edge computing to make driving safer" TechCrunch | Apr 8, 2021 AR / VR Edge CMOS **Green Energy** Edge Networks "Remote monitoring of a patient's heart and respiratory metrics is only possible with something like edge computing."

Surveillance

MIT | Technology Review Jun 10, 2021

#### **Enabled by Semi Innovations**



**RF** Devices



Photonics







Agriculture



Smart Cities

## Innovative ICAPS Technologies Transforming the Edge

Advanced CIS, professionalquality camera and video

Photonic devices for 3D imaging

MEMS sensors for biometric monitoring

Wireless, bluetooth and NFC interactions with the world

Radar, LiDAR, ultrasonic and image sensors for automation and safety

RF technology for vehicle-to-

everything communications

Power technologies extend range

CIS – CMOS image sensor MEMS – Microelectromechanical syst NFC – Near-field communication RF – Radio frequency

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## Image Sensor Physics and Implications for Performance

#### CMOS image sensor

Electrons generated in a silicon photodiode (pixel) are measured against background noise



#### Performance is determined by the ratio of signal to noise (SNR)



q : electron charge *i*<sub>dc</sub>: dark current (noise)

*i<sub>ph</sub>*: photocurrent (signal) *t<sub>int</sub>* : integration time

#### Pixel noise reduction

 $SNR \sim \frac{Signal \ Sensitivity}{Pixel \ Noise \sim i_{dc}}$ 





Surface damage

Crystal Damage



Surface damage = Interface engineering Crystal damage = Crystal reconstruction







Pixel Depth

Deep Trench Isolation (DTI) Mobility



Deeper Pixel = Deeper silicon trenches New DTI materials = High reflectance Higher mobility = Interface / bulk quality improvement



## Reducing Pixel Noise with Surface Engineering

Solution

Low-damage etch followed by silicon regrowth with embedded charge sites for defect passivation

#### DTI surface engineering module

- 1 Lower damage silicon etch
- 2 Sidewall oxidation consumes damage layer
- 3 Selective removal of oxide
- 4 Doped epitaxial silicon regrowth
- 5 Millisecond anneal embeds passivating charges

#### Device value SNR





#### Products co-optimized Centris<sup>®</sup> Sym3<sup>®</sup> Via Etch Centura<sup>®</sup> RPO Centura<sup>®</sup> RP Epi with Siconi<sup>®</sup> Vantage<sup>®</sup> Astra<sup>®</sup> DSA

NR – Signal-to-noise ratio IMS – Integrated materials solution RP – Reduced pressure TI – Deep trench isolation RPO – Remote plasma oxidation DSA – Dynamic surface anneal

Signal Sensitivity

Pixel Noise  $\sim i_{dc}$ 

SNR ~

High-value problem

sources of pixel noise

Defect sites at the pixel surface are



## Improved Signal Sensitivity with New Materials for DTI

High-value problem Signal sensitivity is degraded when incoming light escapes the pixel or is absorbed by the blocking layer



DTI – Deep trench isolation IMS – Integrated materials solution ALD – Atomic layer deposition CVD – Chemical vapor deposition

DTI created with a highly reflective aluminum layer co-optimized with pre- and post- processes to maximize signal current



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## Transition to EV with adoption of ADAS increases ICAPS semiconductor content by 4×



EV – Electric vehicle CIS – CMOS image sensor ADAS – Advanced driver-assistance systems CMOS – Complementary metal-oxide-semiconductor 1 Based on ADAS L2 Content 2 Based on ADAS L4/5 Content Source: Infineon ATD report, 2015, 2020

## **Power Device Physics and Implications for Performance**

#### **Power MOSFET**

A high-voltage, high-current semiconductor switch





Most critical challenge is to reduce power losses in the switch

$$\frac{Power}{Dissipation} = I_D^2 \cdot R_{ON}$$

In: Drain current RON: On resistance  $w_{\rm D}$ : Depletion region width a · Proton charge ctron mobility Dopant concentration

$$R_{ON} = \frac{W_D}{q\mu_n N_L}$$

#### Improving power MOSFET performance



Increase mobility  $\mu_n$ Material selection (Si, SiC, GaN), crystal orientation Minimize crystal defects in the bulk or at the surface

Increase dopant concentration  $N_{\rm D}$ Implant dose / minimizing implant crystal damage

#### Tradeoff between performance and cost

	Si	SiC	GaN
Breakdown Voltage	1x	10x	25x
Device Efficiency			
Relative Die Size	10x	1x	≤ 1x
Wafer Cost (size)	\$30 (6")	\$800 (6")	\$1200 (4")
% Contribution to Market Growth ('20-'26)	36%	48%	16%

Applied Materials estimates, Yole Developpement and Omdia



## Reducing Surface Defects | Why This is Difficult

High-Value Problem Electron mobility is degraded by crystal defects originating from the SiC substrate



Hardness of SiC makes polishing extremely challenging



Solution

Pre-CMP High density

of scratches

Post-CMP Scratch-free

Single-wafer CMP with higher down force and optimized consumables to minimize surface defects





- Highest productivity single-wafer multi-platen polisher for SiC
- Processes both 150mm and 200mm wafers
- Fully automated dry-in, dry-out wafer handling
- Integrated cleaning, drying and metrology

CMP – Chemical mechanical planarization



## Increasing SiC MOSFET Mobility and Lowering Resistance



Conventional implanting of dopants damages the crystal lattice

OSFET – Metal-oxide-semiconductor field-effect transistor



\* Post 1600°C Anneal

Hot implant capability for bulk damage reduction

Tilted implant for next-generation SiC device architectures

Solid dopant AI ion source for lowest maintenance time

## **Organized to Address ICAPS Opportunities**

Unit process leadership and broadest portfolio





Metal

Deposition



Epi





Etch

Planarization

Inspection





Dielectric Deposition

Various Wafer Sizes

Dedicated technical collaboration with our customers to accelerate their PPACt roadmaps

Unique combinations of technologies



Co-optimization of processes / tools

Integrated materials solutions



Time-to-market acceleration





Dedicated and partner ICAPS device labs/fabs





**Test Structures** 

**Device Modeling** 







## Advanced Packaging Challenges and Opportunities

Nirmalya Maity, Ph.D.

Corporate Vice President Advanced Packaging

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#### ENABLED BY

New architectures

New structures / 3D

New materials

New ways to shrink

Advanced packaging

Time-to-Market

#### NEW INDUSTRY PLAYBOOK FOUNDATION IS MATERIALS ENGINEERING



POWER

PERFORMANCE

**PPAC**t

AC

AREA-COST

## BIGGEST Computing Wave Yet

Connecting & stacking dies Maximize system-level performance



Source: SEMI, VLSI, Applied Materials





In 1965, Gordon Moore predicted both the exponential increase of transistors on a chip, and conditions that would drive the disaggregation of the system-on-chip

> It may prove to be more economical to build large systems out of smaller functions, which are separately packaged and interconnected **\*\***



## Packaging Enables PPACt<sup>™</sup> Scaling



Compared to large and specialized SOC chips

Source: A. Steengen, IMEC (Semicon Korea 2018)



## System Integration with Emerging 2D and 3D Interconnects



#### Multiple inflections + higher process complexity, needs broad technology portfolio and integrated solutions



#### Packaging System Interconnect Scaling Roadmap



Power efficiency (lower interconnect length)

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## Packaging to Enable Higher Density and Performance



#### 3X growth in DRAM wafers using advanced schemes like flip-chip, stacking or TSV stacking by 2025

Source: Applied Materials estimates



## Through-Silicon Via Fabrication and Backside Reveal

**Recess Etch** 



**CVD** Passivation

Copper & Oxide Polish

Silicon Polish



## Solving TSV Extendibility Challenges





## Hybrid Bonding: Enabling 10K-1M/mm<sup>2</sup> I/O Density Paradigm

What is hybrid bonding? Shortest connections with face-to-face chip bonding The potential of hybrid bonding Ultimate bonding solution – outstanding performance



#### The challenge

Making over 10,000 connections simultaneously with defect-free copper bonding Die-to-wafer and wafer-to-wafer alignment – at an economical cost

Enabling hybrid bonding in collaboration with Besi die-to-wafer and EVG for wafer-to-wafer



20

## Optimization of Complete Process for Highest Bonding Yield



#### Engineered surface profile

① Material polish rate differences

2 Optimized copper pad recess





## Edge delamination Large void

Fail

③ µ-void

#### Surface preparation and bonding





## Processing Large Packages and Substrates

#### System integration of multiple chips on package



Image Sources: System Plus Consulting Reports

#### Panel-level packaging Package size grows



#### Better substrate utilization as package sizes increase



#### Advanced large substrate PVD technology



#### Applied Topaz<sup>™</sup> PVD

Acquisition of Tango Systems Panel PVD technology

Panels up to 600x600mm Thin panel handling capability

Leveraging decades of Applied PVD technology leadership in both semiconductor and large format display businesses

## Enabling fine-line interconnects in large-format packaging substrates



#### **Organized to Address Packaging Challenges**

Unit process leadership and broadest portfolio



Focus on enabling valuable inflections



**Co-optimized** technologies











Etch





Wafer and Panel

Partnerships

#### Uniquely positioned to capture growth from inflections

SUBSTRATE

Heterogeneous Integration

Advanced Substrates



Dedicated advanced packaging lab





Package modeling

Test vehicles





Dielectric Deposition





Planarization







## ICAPS and Packaging Growth Opportunities

Sundar Ramamurthy, Ph.D. Group Vice President

GM Epi, ICAPS and Packaging

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## Going Beyond Unit Process Tools to Deliver Solutions



FASTER TIME TO MARKET, HIGHER VALUE, STICKIER

CO-OPTIMIZATION OF PROCESSES / TOOLS

~40% of our products now co-optimized

INTEGRATED MATERIALS SOLUTIONS

~30% of our products now integrated



ACTIONABLE INSIGHT ACCELERATION

SENSORS + eBeam + AI / ML



## Improved Signal Sensitivity with New Materials for DTI

High-value problem Signal sensitivity is degraded when incoming light escapes the pixel or is absorbed by the blocking layer



DTI – Deep trench isolation IMS – Integrated materials solution ALD – Atomic layer deposition CVD – Chemical vapor deposition

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#### New Materials Co-Optimized to Improve CIS Capabilities

#### Terushi Shimizu

President and CEO Sony Semiconductor Solutions Corporation Image sensors with AI functionality are going to change how we engage with the world around us. At the heart of this is Sony's CMOS sensor, where innovations in process technologies are required to improve performance attributes such as sensitivity, resolution and dynamic range.
Applied Materials has created new materials solutions that are co-optimized with their broad equipment portfolio, which allows Sony to continue to improve image sensor capabilities.



#### WFE Mix



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#### Positioned for Growth in Packaging

#### Early innings of multi-year growth



Packaging revenue >\$800M in FY'21 #1 in bond pad, bump and TSV Broad product portfolio + full-flow lab Key eco-system partnerships

Delivering system level PPACt gains  $\lor$  R,  $\checkmark$  power,  $\checkmark$  area,  $\uparrow$  performance

SV = Through-Silicon Via





## BIGGEST Computing Wave Yet

Connecting & stacking dies Maximize system-level performance



Source: SEMI, VLSI, Applied Materials



## TAKEAWAY

Messages

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